Safety Data Sheet (SDS)

29-Dec-2020 Date prepared Date revised 17-May-2022

C-Porous™ PTFE porous tube Applicable products

1. Product and company identification

Product name See the applicable products above.

Product code

Company name CHUKOH CHEMICAL INDUSTRIES, LTD.

ATT New Tower 10F, 2-11-7, Akasaka, Minato-ku, Tokyo Address

Telephone 03-6230-4414/81-3-6230-4417 Fax 03-6230-4413/81-3-6230-4446

Recommended use For industrial use For industrial use Restrictions on use

Information on domestic See above

manufacturers, etc.

2. Hazards identification

GHS Classification Not applicable

GHS label elements

Pictures or symbols No information available No information available Warning statements Hazard information No information available Cautionary statements No information available

Other hazards not related to or

addressed by the GHS No information available

classification

Summary of important indications No information available

and possible emergencies

Not hazardous under normal handling. Heating fluorocarbon Other

resin produces pyrolysis products (fumes), which may

cause eye, nose, and lung irritation if inhaled.

3. Composition/information on ingredients

Substance/Mixture Substance

Chemical name or generic name	Concentration or concentration ranges	Reference No. in gazetted list in Japan		
		Chemical Substances Control Law	Industrial Safety and Health Act	CAS No.
Poly-Tetra-Fluoro-Ethylene (PTFE)	100%	6-939	6-939	9002-84-0

Ingredients contributing to GHS classification No information available

4. First-aid measures

Inhalation If fumes from heating or burning are inhaled, remove to

fresh air and keep at rest in a position comfortable for

breathing.

Seek medical advice/attention if you feel unwell.

CHUKOH CHEMICAL INDUSTRIES, LTD., 17-May-2022 PTFE porous tube Skin contact Wash with plenty of soap and water. If molten polymer contacts skin, cool rapidly with cold water. Do not attempt to peel polymer from skin. Seek medical advice/attention if irritation occurs. Flush eyes cautiously with water for several minutes. Eye contact Seek medical advice/attention if irritation persists. Ingestion Rinse mouth. Seek medical advice/attention if you feel unwell. The most important manifestations of acute and No information available delayed symptoms Precautions necessary for the protection of persons No information available who provide first-aid measures No information available Special precautions for physicians 5. Fire-fighting measures Appropriate fire extinguishing media Use extinguishing media appropriate for surrounding fire: Water, foam, powder, etc. Fire extinguishing media that should not be used in No information available case of fire Specific fire hazards Fire may produce irritating, corrosive, and/or toxic gas. Specific fire extinguishing methods Move product from fire area if you can do so without risk. Fight fire from maximum distance and use unmanned hose holders or monitor nozzles. Special protective equipment and precautions for Wear self-contained breathing apparatus (SCBA). firefighters Firefighters should wear protection clothing and selfcontained breathing apparatus (SCBA). Cautions When fluorocarbon resin is exposed to high temperatures, it produces harmful particulates, fumes, and gases. In case of fire, evacuate upwind as far as possible to avoid inhalation. 6. Accidental release measures Personal precautions, protective equipment and Wear suitable protective equipment (see Section 8, emergency procedures Exposure controls/personal protection) to prevent inhalation and exposure of eyes or skin. Environmental precautions Avoid discharge to rivers and environmental effects.

Methods and materials for containment and cleaning up

Break into small pieces. Collect if scatter. Dispose in

accordance with Section 13.

Measures to prevent secondary accidents

No information available

7. Handling and storage

Handling

Technical measures Install equipment in Section 8, Exposure controls/personal

protection. Wear protective equipment.

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Precautions for safe handling

Prohibit the use of heat, sparks, and fire in the surrounding area.

Watch out for fire.

Do not carry cigarettes, cigars or tobaccos and do not smoke in the workplace as decomposition gas may be inhaled by smoking if the substance contacts them.

Ensure good ventilation/exhaustion.

Avoid breathing dust/fume.

Wash hands thoroughly after handling.

Avoidance of contact Hygiene measures

See Section 10, Stability and reactivity. Wash hands thoroughly after handling.

Storage

Conditions for safe storage

Stable at normal storage conditions. Storage at or below

25°C and 60% RH is preferred. Keep away from oxidizing agents.

Safe containers and packaging materials

No restriction for packaging materials. Use containers

ckaging materials which will not be broken.

8. Exposure controls/personal protection

Control concentration Allowable concentration Engineering measures No settings No settings

In a process to heat over 260°C, good ventilation is necessary and also local exhaust equipment is to be

installed.

Protective equipment

Respiratory protection Wear appropriate respiratory protection if ventilation is not

enough.

Hand protection Wear eye protection.

Eye protection Wear personal protective equipment including protective

clothing and protective mask if necessary.

Skin and body protection Wear personal protective equipment including protective

clothing and protective mask if necessary.

9. Physical and chemical properties

Appearance

Physical state

Color

Solid White

Odor Odorless
Melting point/freezing point 327°C

Boiling point, initial boiling

Not available

point, and boiling range

Flame Retardancy

Lower explosion limit and

upper explosion

limit/flammable limit

Flammability

Tiame Retaidancy

Lower Not available Upper Not available

Flash point Not available

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Autoignition temperature Not available Decomposition temperature Not available Not available pΗ Viscosity Not available

Solubility Insoluble in water Partition coefficient Not available

(n-octanol/water)

Vapor pressure Not available Density and/or relative density $2.1-2.3g/cm^{3}$ Not available Relative gas density Particle characteristics Not applicable Not available Other data

10. Stability and reactivity

Hazardous reactions will not occur under normal Reactivity

conditions.

Begins to decompose, very slowly, at temperatures above

260°C. Thermal decomposition is more rapid at

temperatures above 400°C.

Chemical stability Stable under normal storage and handling conditions.

> May react with metal powders such as aluminum and magnesium or with fluorine compounds such as fluorine and chlorine trifluoride, and cause fire and explosion.

Possibility of hazardous reactions Hazardous reaction or polymerization generating excessive

pressure/heat will not occur.

Conditions to avoid Heat. Contact with incompatible materials.

Incompatible materials Metal powders such as aluminum and magnesium or

fluorine compounds such as fluorine and chlorine

trifluoride.

Hazardous decomposition products Thermal decomposition of this product may evolve the

> following decomposition products at the following temperatures: Carbonyl fluoride and hydrogen fluoride (above 400°C). Tetrafluoroethylene (above 430°C). Hexafluoropropylene (above 440°C). Perfluoroisobutylene

(above 475°C).

11. Toxicological information

Skin corrosion/irritation

Acute toxicity

Oral LD50 in mouse: 1,250mg/kg

> LD50 in rat : 12,500mg/kg

Dermal Not available Inhalation (vapor) Not available Inhalation (dust) Not available Not available Serious eye damage/eye irritation Not available

Respiratory or skin sensitization Not available Germ cell mutagenicity Not available

It falls under Group 3 (cannot be classified as Carcinogenicity

carcinogenic) in the IARC (International Agency for

Research on Cancer) classification.

Reproductive toxicity Not available PTFE porous tube CHUKOH CHEMICAL INDUSTRIES, LTD., 17-May-2022

Specific target organ toxicity (single exposure)

Specific target organ toxicity (repeated exposure)

Not available

Swallowing hazard

Not available

Others Thermal decomposition of fluoropolymers may generate polymer fumes, hydrogen

fluoride, carbonyl fluoride, and perfluoroisobutylene. The toxicity information is as

follows.

Effects on health Inhalation of fumes from burning may produce polymer

fume fever, a temporary flu-like condition with fever, chills

and cough.

This may last for a whole day and night.

Skin absorption will not occur. There are no reports of

sensitization.

Effects of hydrogen

fluoride

Inhalation of low concentrations of hydrogen fluoride can initially include symptoms of choking, coughing, and severe eye, nose, and throat irritation, fever, chills for one to two days, followed by difficulty in breathing, cyanosis, and pulmonary edema.

Overexposure to hydrogen fluoride can injure the liver and

kidneys.

Effects of carbonyl

fluoride

Skin: Irritation with discomfort or rash

Eye: Corrosion with corneal or conjunctival ulceration

Upper respiratory passage: Irritation

Lung: Temporary irritation effects with cough, discomfort,

difficulty in breathing, or shortness of breath

(Individuals with pre-existing diseases of the lungs may have increased susceptibility to the toxicity after excessive exposures to thermal decomposition products.)

Effects of

perfluoroisobutylene

Even trace amounts are extremely toxic.

12. Ecological information

Ecotoxicity

Not available

Handle with care as leakage or disposal may affect the

environment.

In particular, take measures to prevent the product from

flowing into the ocean via soil, drains and rivers.

Persistence and degradability ecological accumulative property

Mobility in soil

Hazardous to the ozone layer

Not available Not available Not available

Does not contain any substances that deplete the ozone

layer listed in Annexes to the Montreal Protocol.

13. Disposal considerations

Information on safe and environmentally desirable disposal or recycling of chemicals, contaminated containers and packaging

Dispose in accordance with applicable laws and regulations and standards of local governments

and standards of local governments.
Entrust the disposal to a licensed waste disposal

contractor or a local public body who conducts the

disposal.

When entrusting the disposal to a disposal contractor, notify the danger and toxicity thoroughly to the

contractor.

14. Transport information

UN number

Not dangerous goods

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Item (UN transport name)Not dangerous goodsUN ClassificationNot dangerous goodsContainer gradeNot dangerous goodsmarine pollutantNot dangerous goodsLiquid substances transported
in bulk according to MARPOLNot dangerous goods

Special safety measures for Confirm that there is no damage, corrosion, or leakage of

transportation or means of the containers before transportation.

transportation Avoid direct sunlight at transportation. Load containers

not to cause damage, corrosion or leakage and thoroughly

prevent load collapse. Do not stack heavy objects.

Regulatory information on domestic regulations, if any Not applicable

15. Regulatory information

Applicable laws and regulations and information on requirements imposed by such laws and regulations

Pollutant Release and Transfer Register (PRTR)

73/78 Annex II and IBC Code

Not applicable

Industrial Safety and

Health Law

Not applicable

Poisonous and Deleterious

Substances Control Act

Other applicable laws and

regulations and information on requirements imposed by

Not applicable

16. Other information

Hazard statements herein are made based on the assumption of industrial use and general handling. Handle with care at the actual use by referring to the hazard statements herein.

Restrictions on use

This product is not intended for medical use. Do not use this product for implant or in a way that will contact with

the body fluid or tissue.

Consult with us in advance if it is expected to use the

product in medical field.

References SDS made by raw material manufacturers.

The information herein may be revised if any new findings are obtained.

Values of concentration and physical and chemical properties are not guaranteed values.

Hazards identification was prepared based on the documents, information and data available at the time of preparation, but it does not mean that all documents, information and data are covered.